

Material Name: Acetylene Gas SDS ID: 00244563

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Material Name

Acetylene Gas **Synonyms**

Ethyne, Ethine; Welding gas; Narcylen; Acetylen; Vinylene

Chemical Family Hydrocarbons, aliphatic

Product Description

Classification determined in accordance with Compressed Gas Association standards.

Product Use

Industrial and Specialty Gas Applications.

Restrictions on Use

None known.

Details of the supplier of the safety data sheet

WESTERN INTERNATIONAL GAS & CYL. INC.

7173 Hwy 159E P.O. Box 668

Bellville, TX 77418 Phone: 1-979-413-2100

Emergency Phone #: 1-800-424-9300 (CHEMTREC)

Outside the US: 703-527-3887 (Call collect)

Section 2 - HAZARDS IDENTIFICATION

Classification in accordance with paragraph (d) of 29 CFR 1910.1200.

Flammable Gases - Category 1 Gases Under Pressure - Dissolved gas

Simple Asphyxiant **GHS Label Elements**

Symbol(s)





Signal Word

Danger

Hazard Statement(s)

Extremely flammable gas.

Contains gas under pressure; may explode if heated.

May displace oxygen and cause rapid suffocation.

Precautionary Statement(s)

Prevention

Keep away from heat/sparks/open flame/hot surfaces - No smoking.

Response



Material Name: Acetylene Gas SDS ID: 00244563

Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

Eliminate all ignition sources if safe to do so.

Storage

Protect from sunlight. Store in a well-ventilated place.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Other Hazards

Rapid release of compressed gas may cause frostbite.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component Name	Percent
74-86-2	Acetylene	100

Section 4 - FIRST AID MEASURES

Inhalation

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.

Skin

If frostbite or freezing occur, immediately flush with plenty of lukewarm water (105-115°F; 41-46°C). DO NOT USE HOT WATER. If warm water is not available, gently wrap affected parts in blankets. Get immediate medical attention.

Eves

Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Then get immediate medical attention.

Ingestion

If swallowed, get medical attention.

Most Important Symptoms/Effects

Acute

frostbite, suffocation

Delayed

No information on significant adverse effects.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically and supportively.

Note to Physicians

For inhalation, consider oxygen.

Section 5 - FIRE FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media

carbon dioxide, regular dry chemical, Large fires: water spray or fog

Unsuitable Extinguishing Media

Do not direct water at source of leak or safety devices; icing may occur.

Special Hazards Arising from the Chemical

Severe fire hazard. Severe explosion hazard. Gas/air mixtures are explosive. Containers may rupture or explode if exposed to heat. Electrostatic discharges may be generated by flow or agitation resulting in ignition or explosion.



Material Name: Acetylene Gas SDS ID: 00244563

Hazardous Combustion Products

oxides of carbon

Fire Fighting Measures

Move container from fire area if it can be done without risk. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. For fires in cargo or storage area: Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. If this is impossible then take the following precautions: Keep unnecessary people away, isolate hazard area and deny entry. Let the fire burn. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. For tank, rail car or tank truck: Stop leak if possible without personal risk. Let burn unless leak can be stopped immediately. Evacuation radius: 1600 meters (1 mile). For smaller tanks or cylinders, extinguish and isolate from other flammables. Do not attempt to extinguish fire unless flow of material can be stopped first. Flood with fine water spray. Apply water from a protected location or from a safe distance. Consider downwind evacuation if material is leaking. Avoid inhalation of material or combustion by-products. Stay upwind and keep out of low areas.

Special Protective Equipment and Precautions for Firefighters

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8.

Methods and Materials for Containment and Cleaning Up

Stop leak if possible without personal risk. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Remove sources of ignition. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Stop leak if possible without personal risk. Reduce vapors with water spray. Keep unnecessary people away, isolate hazard area and deny entry. Ventilate closed spaces before entering. Damaged cylinders should be handled only by specialists.

Environmental Precautions

Avoid release to the environment.

Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing gas. Keep away from heat/sparks/open flame/hot surfaces - No smoking. All equipment used when handling the product must be grounded. Use only outdoors or in a well-ventilated area. Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Do not eat, drink or smoke when using this product. Close valve after each use and when empty.

Conditions for Safe Storage, Including any Incompatibilities

Protect from sunlight. Store in a well-ventilated place.

Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101. For additional and specific safe practices consult the following Compressed Gas Association (CGA) publications: P-1 "Safe Handling of Compressed Gases in Cylinders", AV-1 "Safe Handling and Storage of Compressed Gases", and "Compressed Gas Handbook". Keep separated from incompatible substances.

Incompatible Materials

Component Exposure Limits

metals, halogens, oxidizing materials, metal carbide, reducing agents, halo carbons

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION



Material Name: Acetylene Gas SDS ID: 00244563

Acetylene	74-86-2
ACGIH:	(See Appendix F: Minimal Oxygen Content, explosion hazard)
NIOSH:	2500 ppm Ceiling ; 2662 mg/m3 Ceiling

ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)

There are no biological limit values for any of this product's components.

Engineering Controls

Ventilation equipment should be explosion-resistant if explosive concentrations of material are present. Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits. Use a back flow preventive device in the piping.

Individual Protection Measures, such as Personal Protective Equipment Eve/face protection

For the gas: Eye protection not required, but recommended. For the liquid: Wear splash resistant safety goggles. Contact lenses should not be worn. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin Protection

For the gas: Protective clothing is not required, but recommended. For the liquid: Wear appropriate protective, cold insulating clothing.

Respiratory Protection

Under conditions of frequent use or heavy exposure, respiratory protection may be needed. Respiratory protection is ranked in order from minimum to maximum. Consider warning properties before use. Any supplied-air respirator with a full facepiece that is operated in a pressure-demand or other positive-pressure mode in combination with an auxiliary self-contained breathing apparatus operated in pressure-demand or other positive-pressure mode. Any self-contained breathing apparatus that has a full facepiece and is operated in a pressure-demand or other positive-pressure mode.

Glove Recommendations

For the gas: Protective gloves are not required, but recommended. For the liquid: Wear appropriate protective, cold insulating clothing.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	colorless gas	Physical State	gas	
Odor	sweet odor ,garlic odor	Color	colorless	
Odor Threshold	Not available	рН	Not available	
Melting Point	Not available	Boiling Point	Not available	
Boiling Point Range	Not available	Freezing point	Not available	
Evaporation Rate	Not available	Flammability (solid, gas)	Flammable gas	
Autoignition Temperature	305 °C (581 °F)	Flash Point	(Flammable gas)	

Page 4 of 9 Issue date: 2022-08-04 Revision 4.0 Print date: 2022-08-04



Material Name: Acetylene Gas SDS ID: 00244563

Lower Explosive Limit	2.5 %	Decomposition temperature	Not available	
Upper Explosive Limit	100 %	Vapor Pressure	760 mmHg @ -84 °C	
Vapor Density (air=1)	0.9	Specific Gravity (water=1)	Not available	
Water Solubility	0.94 % (@ 25 °C)	Partition coefficient: n- octanol/water	Not available	
Viscosity	0.01 cp	Kinematic viscosity	Not available	
Solubility (Other)	Not available	Bioconcentration Factor (BCF)	3.48	
Density	1.1747 g/L at 0 °C	Henry's Law Constant	0.0217 atm-m3/mole at 25 °C	
Log KOW	0.37	Physical Form	gas	
Sublimation	-84 °C (-119 °F)	Molecular Formula	Н-С-С-Н	
Molecular Weight	26.04	Critical Temperature	35.2 °C	

Other Information

No additional information available.

Solvent Solubility

Soluble

acetone, benzene, chloroform, ether

Section 10 - STABILITY AND REACTIVITY

Reactivity

May decompose on contact with heat.

Chemical Stability

May decompose violently on heating. May explode when heated. In its gaseous state, may decompose explosively at elevated pressure.

Possibility of Hazardous Reactions

Polymerizes with evolution of heat. Avoid contact with curing agents, accelerators, and/or initiators.

Conditions to Avoid

Protect from physical damage. Avoid heat, flames, sparks and other sources of ignition. Containers may rupture or explode if exposed to heat. Avoid contact with incompatible materials.

Incompatible Materials

metals, halogens, oxidizing materials, metal carbide, reducing agents, halo carbons

Hazardous decomposition products

oxides of carbon

Section 11 - TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure Inhalation

nausea, vomiting, chest pain, wheezing, headache, drowsiness, dizziness, loss of coordination, bluish skin color, suffocation, lung congestion, coma

Page 5 of 9 Issue date: 2022-08-04 Revision 4.0 Print date: 2022-08-04



Material Name: Acetylene Gas SDS ID: 00244563

Skin Contact

frostbite

Eye Contact

frostbite

Ingestion

Ingestion of gas unlikely.

Acute and Chronic Toxicity

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and no selected endpoints have been identified.

Product Toxicity Data

Acute Toxicity Estimate

No data available.

Immediate Effects

frostbite, suffocation

Delayed Effects

No information on significant adverse effects.

Irritation/Corrosivity Data

No data available.

Respiratory Sensitization

No data available.

Dermal Sensitization

No data available.

Component Carcinogenicity

None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA.

Germ Cell Mutagenicity

No data available.

Tumorigenic Data

No data available

Reproductive Toxicity

No data available.

Specific Target Organ Toxicity - Single Exposure

No target organs identified.

Specific Target Organ Toxicity - Repeated Exposure

No target organs identified.

Aspiration hazard

Not applicable.

Medical Conditions Aggravated by Exposure

None known.

Additional Data

Stimulants such as epinephrine may induce ventricular fibrillation.

Section 12 - ECOLOGICAL INFORMATION

Ecotoxicity

Avoid release to the environment.

Component Analysis - Aquatic Toxicity

No LOLI ecotoxicity data are available for this product's components.

Persistence and Degradability

No data available for the mixture.

Bioaccumulative Potential



Material Name: Acetylene Gas SDS ID: 00244563

No data available for the mixture.

Mobility

No data available for the mixture.

Other Toxicity

No additional information available for the product.

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose of contents/container in accordance with local/regional/national/international regulations.

Component Waste Numbers

The U.S. EPA has not published waste numbers for this product's components.

Section 14 - TRANSPORT INFORMATION

US DOT Information:

Shipping Name: ACETYLENE, DISSOLVED

Hazard Class: 2.1 UN/NA #: UN1001 Required Label(s): 2.1

IMDG Information:

Shipping Name: ACETYLENE, DISSOLVED

Hazard Class: 2.1 UN#: UN1001

Required Label(s): 2.1

International Bulk Chemical Code

This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in

bulk.

Section 15 - REGULATORY INFORMATION

U.S. Federal Regulations

None of this product's components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process safety plan.

SARA Section 311/312 (40 CFR 370 Subparts B and C) reporting categories

Flammable; Gas Under Pressure; Simple Asphyxiant

U.S. State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Acetylene	74-86-2	Yes	Yes	Yes	Yes	Yes

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65)

Not listed under California Proposition 65.

Component Analysis - Inventory

Acetylene (74-86-2)

US	CA	AU	CN	EU	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2
----	----	----	----	----	-----------	-----------	-------------------	-------------------

Page 7 of 9 Issue date: 2022-08-04 Revision 4.0 Print date: 2022-08-04



Material Name: Acetylene Gas SDS ID: 00244563

Yes DSL Yes Yes EIN Yes	Yes Yes	No
-------------------------	---------	----

KR - REACH CCA	MX	NZ	PH	TH-TECI	TW, CN	VN (Draft)
No	Yes	Yes	Yes	Yes	Yes	Yes

Section 16 - OTHER INFORMATION

NFPA Ratings

Health: 0 Fire: 4 Instability: 2 Other: SA = Simple asphyxiant

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Summary of Changes

NFPA Ratings
Preparation Date
08/14/2014
Revision date

08/04/2022

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU -Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA -California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CERCLA -Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG -Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN -European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA -Environmental Protection Agency; EU - European Union; F - Fahrenheit; F - Background (for Venezuela Biological Exposure Indices); IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH -Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL), KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; KR REACH CCA - Korea Registration and Evaluation of Chemical Substances Chemical Control Act; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of LIstsTM - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX - Mexico; Ne- Non-specific; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; Nq - Non-quantitative; NSL - Non-Domestic Substance List (Canada); NTP -National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL-Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH-Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA -Superfund Amendments and Reauthorization Act; Sc - Semi-quantitative; STEL - Short-term Exposure Limit; TCCA - Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TH-TECI - Thailand -FDA Existing Chemicals Inventory (TECI); TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW - Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North

Page 8 of 9 Issue date: 2022-08-04 Revision 4.0 Print date: 2022-08-04



Material Name: Acetylene Gas SDS ID: 00244563

American; US - United States; VLE - Exposure Limit Value (Mexico); VN (Draft) - Vietnam (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada).

Other Information

Disclaimer:

Western International Gas & Cyl., Inc. makes no express or implied warranties, guarantees or representations regarding the product or the information herein, including but not limited to any implied warranty or merchantability or fitness for use. Western International Gas & Cyl., Inc. shall not be liable for any personal injury, property or other damages of any nature, whether compensatory, consequential, exemplary, or otherwise, resulting from any publication, use or reliance upon the information herein.